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reddot award 2018
product design
winner

World-class recognition from
Red dot 2018 product design

5-Waves chair series

Designed by ISKOS-BERLIN
for Harvest-One



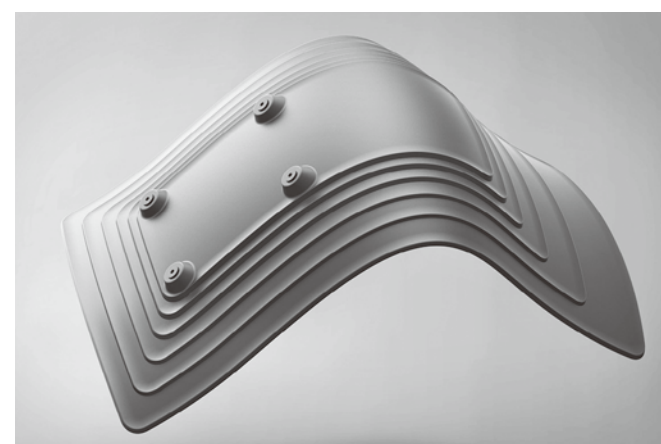
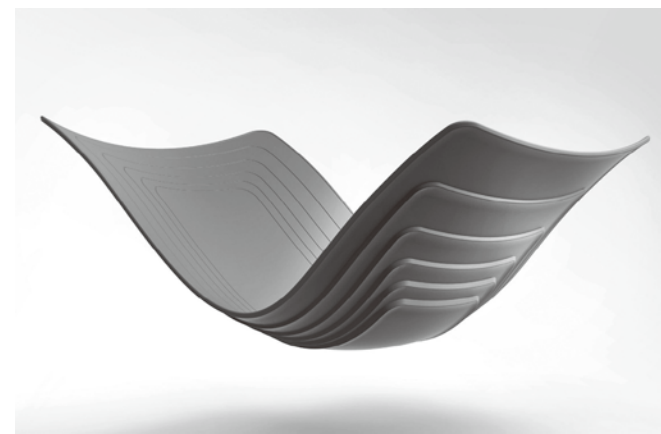
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red dot award 2018

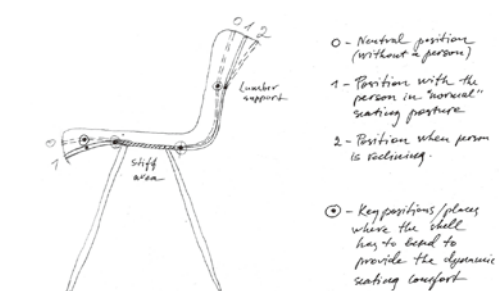
product design
winner

World-class recognition from Red dot 2018 product design



Harvest-One is a brand resulting from cooperation between the Danish design studio ISKOS-BERLIN and the Taiwanese furniture manufacturer Harvest Link International. The best of Danish design meets the best of Taiwanese industrial production. The 5-Waves chair series is the first “harvest” of this fertile collaboration across seas, cultures, and traditions ...

Harvest One combines ergonomic comfort and aesthetic design with high professional quality production. The manufacturer, Harvest link, has been creating furniture for over 30 years. Designer Boris Berlin received numerous Design awards. He is also represented in several design museums around the world.



The 4-Waves chair, 5-Waves chair and 6-Waves chair series are designed with an extensive range of frames, offering a comprehensive product line for diverse segments of the contract market. Each of different series chairs come in the different color for shell and frame.



Introducing the design

The main element of the 5-Waves chair design is its innovative injection-molded shell with dynamic seating movement comfort – supporting the body without restricting oneself.

5-Waves' shell has 5 zones, or "waves", each with its own distinct properties:

The **first** "wave" provides rigidity – it is purely structural
The **second** "wave" transitions between the structural zone and springy zones;
The **third** "wave" offers support for the pelvis and lower back;

The **fourth** "wave" provides springy dynamic support;
The **fifth** "wave" is an elastic outer zone reducing unnecessary pressure on the soft tissues of the body.

The 5-Waves chair series is design with an extensive range of frames offering a comprehensive product line for diverse segments of the contract market. 4-Waves is our "little brother", which includes bar chairs and stools, while 6-Waves is the wider version offering another level of comfort.





5

Waves
Chair



4

Waves
Chair



6

Waves
Chair

5-waves chair

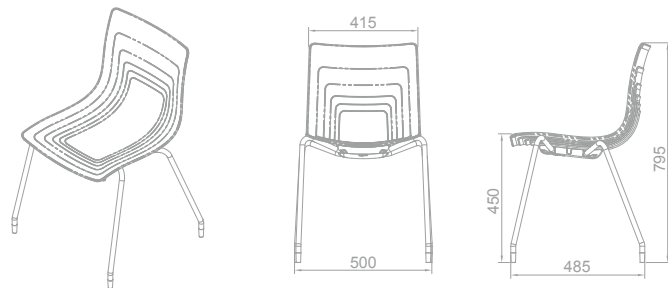
Four leg chair

5W-1-PP

- Dimension: W500 x D485 X H795mm, seat height 450mm
- Chair shell: Made with 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Ø18x 2 mm thick cold rolled steel tube leg fully welded and with epoxy electrostatically powder coated finish, class A rated, 6-step water purification system coated to 80-150 micron thickness and scratch resistance.
- Glides are attached to the legs which prevent the metal leg from scratching floor and removable for installation of casters.
- Frame Finish: Black, Green, Red ,White, Gray powder coating or chrome finish.
- Color Selection: 5 Polypropylene Standard Colour for Selection.
- Any colour available when reaching minimum quantity requirement.
- Stackable



5-WAVES CHAIR
Four legs chair
5W-1-PP



Shell Color				
W01 Black	W02 White	W03 Gray	W04 Lt. Green	W05 Red

Frame Color					
W01 Black	W02 White	W03 Gray	W04 Lt. Green	W05 Red	W06 Chrome

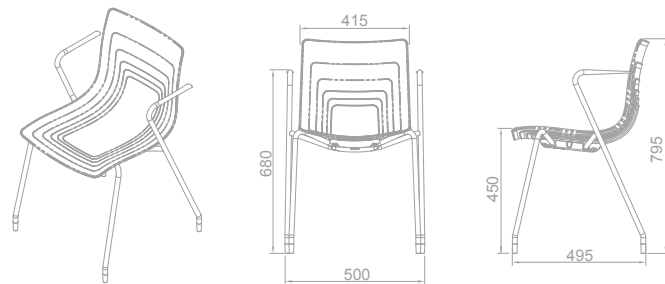
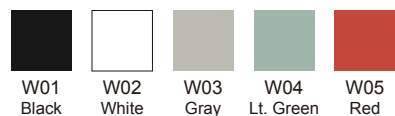


5-waves chair**Four leg chair with armrest****5W-1L-PP**

- Dimension: W500 x D495 X H795mm, seat height 450mm
- Chair shell: Made with 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Ø18x 2 mm thick cold rolled steel tube leg fully welded and with epoxy electrostatically powder coated finish, class A rated, 6-step water purification system coated to 80-150 micron thickness and scratch resistance.
- Glides are attached to the legs which prevent the metal leg from scratching floor and removable to installation of casters.
- Frame Finish: Black, Green, Red ,White, Gray powder coating or chrome finish.
- Color Selection: 5 Polypropylene Standard Colour for Selection.
- Any colour available when reaching minimum quantity requirement.
- Stackable

**5-WAVES CHAIR****Four legs chair with armrest**

5W-1L-PP

**Shell Color****Frame Color**

5-waves chair

Four leg chair with casters

5W-1C-PP

- Dimension: W510 x D485 X H795mm, seat height 450mm
- Chair shell: Made with 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Ø18x 2 mm thick cold rolled steel tube leg fully welded and with epoxy electrostatically powder coated finish, class A rated, 6-step water purification system coated to 80-150 micron thickness and scratch resistance.
- Frame Finish: Black, Green, Red ,White, Gray powder coating or chrome finish.

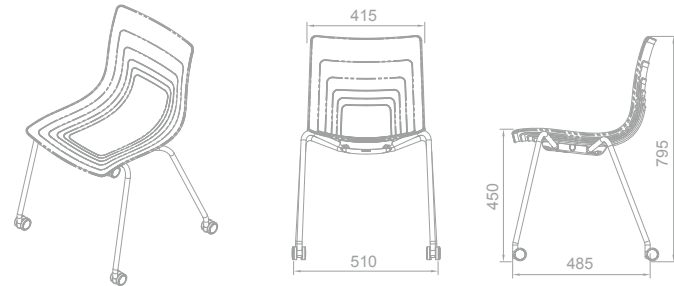
- Color Selection: 5 Polypropylene Standard Colour for selection.
- Any colour available when reaching minimum quantity requirement.
- Stackable



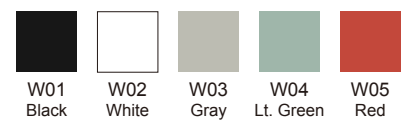
5-WAVES CHAIR

Four legs chair with casters

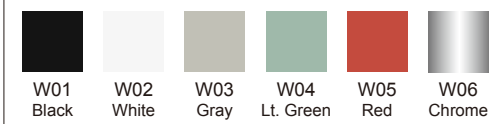
5W-1C-PP



Shell Color



Frame Color





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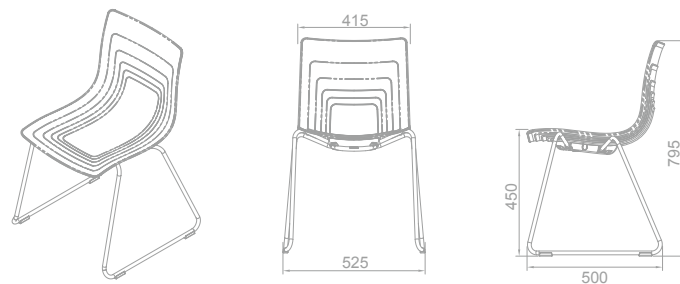


5-waves chair Sled base chair

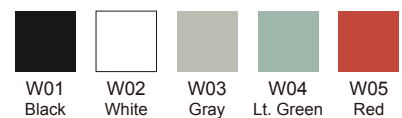
5W-2-PP

- Dimension: W525 x D500 X H795mm, seat height 450mm
- Chair shell: Made with 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Ø14x 2 mm thick cold rolled steel tube leg fully welded and with epoxy electrostatically powder coated finish, class A rated, 6-step water purification system coated to 80-150 micron thickness and scratch resistance.
- Glides are attached to the legs base which prevent the metal leg from scratching floor.
- Frame Finish: Black, Green, Red ,White, Gray powder coating or chrome finish.
- Color Selection: 5 Polypropylene Standard Colour for selection.
- Any colour available when reaching minimum quantity requirement.
- Stackable

5-WAVES CHAIR
Sled base chair
5W-2-PP



Shell Color



Frame Color



5-waves chair

Sled base chair with armrest

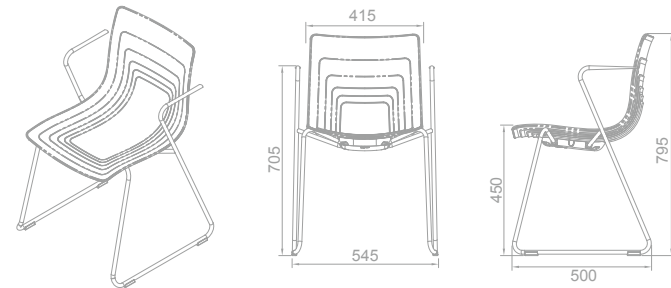
5W-2L-PP

- Dimension: W545 x D500 X H795mm, seat height 450mm
- Chair shell: Made with 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Ø14x 2 mm thick cold rolled steel tube leg fully welded and with epoxy electrostatically powder coated finish, class A rated, 6-step water purification system coated to 80-150 micron thickness and scratch resistance.
- Glides are attached to the legs base which prevent the metal leg from scratching floor.
- Frame Finish: Black, Green, Red ,White, Gray powder coating or chrome finish.
- Color Selection: 5 Polypropylene Standard Colour for selection.
- Any colour available when reaching minimum quantity requirement.
- Stackable

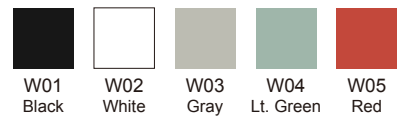
5-WAVES CHAIR

Sled base chair with armrest

5W-2L-PP



Shell Colours



Frame Colours

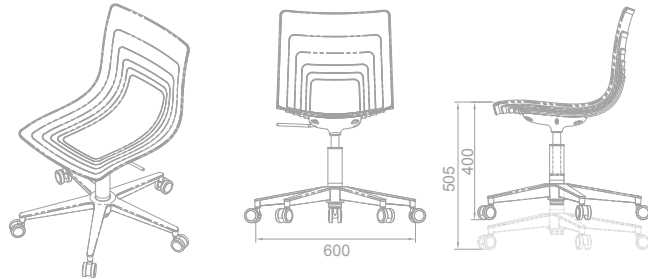







5-waves chair
Swivel base with casters
5W-4-PP-AP1







- Dimension: W600 x D600 X H740~845mm, seat height 400~505mm
- Chair shell: Made with 100% virgin polypropylene for high impacting resistance and weatherproof.
- Base: Die-cast Aluminum five-stars chair base + PU/ Nylon casters.
- Base Finish: Black powder coating or polished finish.
- All Steel parts are finished with environmental-friendly electrostatic powder coating.
- Color Selection: 5 Polypropylene Standard Colour for selection.
- Any colour available when reaching minimum quantity requirement.



5-WAVES CHAIR
Swivel base with casters
5W-4-PP-AP1



Shell Color				
				
W01 Black	W02 White	W03 Gray	W04 Lt. Green	W05 Red

Frame Color					
					
W01 Black	W02 White	W03 Gray	W04 Lt. Green	W05 Red	W06 Chrome

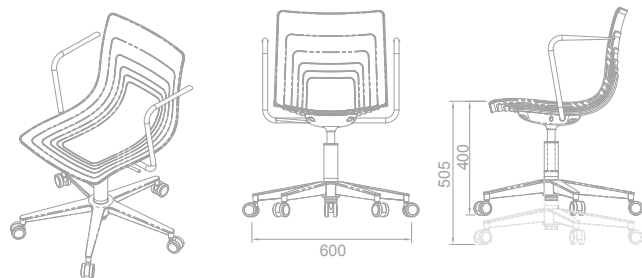
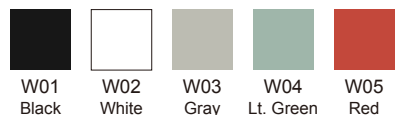


5-waves chair**Swivel base with casters and armrest****5W-4L-PP-AP1**

- Dimension: W600 x D600 X H740~845mm, seat height 400~505mm
- Chair shell: Made with 100% virgin polypropylene for high impacting resistance and weatherproof.
- Base: Die-cast Aluminum five-stars chair base + PU/ Nylon casters.
- Base Finish: Black powder coating or polish finish.
- All Steel parts are finished with environmental-friendly electrostatic powder coating.
- Color Selection: 5 Polypropylene Standard Colour for selection.
- Any colour available when reaching minimum quantity requirement.

**5-WAVES CHAIR****Swivel base with casters and armrest**

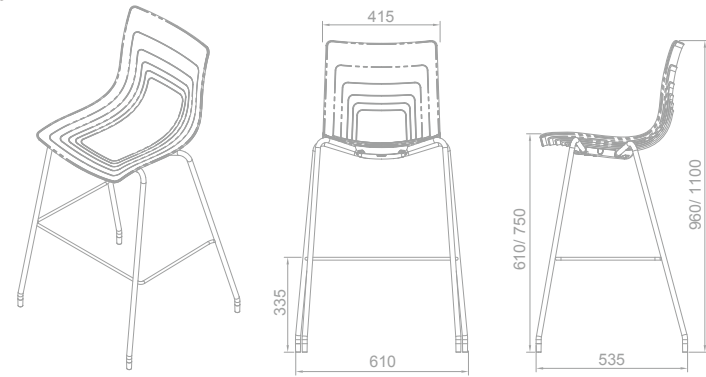
5W-4L-PP-AP1

**Shell Color****Frame Color**







5-waves chair
Stackable High Chair
5W-1H-PP

- Dimension: W610 x D535 X H610/ 750mm, seat height 960/ 1100mm
- Chair shell: Made with 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Ø18x 2 mm thick cold rolled steel tube leg fully welded and with epoxy electrostatically powder coated finish, class A rated, 6-step water purification system coated to 80-150 micron thickness and scratch resistance.
- Glides are attached to the leg base which prevent the metal leg from scratching floor.
- Frame Finish: Black, Green, Red ,White, Gray powder coating or chrome finish.
- Color Selection: 5 Polypropylene Standard Colour for selection.
- Any colour available when reaching minimum quantity requirement.
- Stackable

5-WAVES CHAIR
Stackable High stool
5W-1H-PP



Shell Color				
				
W01 Black	W02 White	W03 Gray	W04 Lt. Green	W05 Red

Frame Color					
					
W01 Black	W02 White	W03 Gray	W04 Lt. Green	W05 Red	W06 Chrome



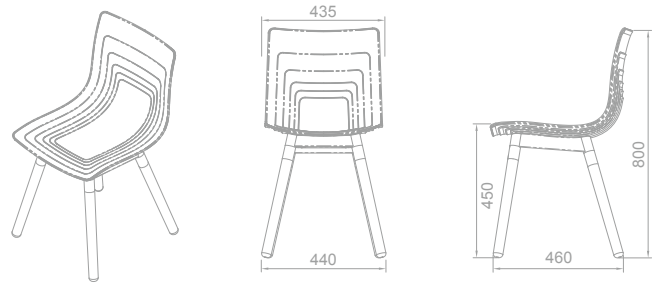
5-waves chair
Solid wood base chair





5W-3SW-PP

- Dimension: W440 x D460 X H800mm, seat height 450mm
- Chair shell: Made with 100% virgin polypropylene for high impacting resistance and weatherproof.
- Solid wood base color: Available in smoke or natural color
- Color Selection: 5 Polypropylene Standard Colour for selection.



5-WAVES CHAIR
Solid wood base chair
5W-3SW-PP



Shell Color				
				
W01 Black	W02 White	W03 Gray	W04 Lt. Green	W05 Red

Solid Wood Base Color	
	
Smoke	Natural



Hospitality & conference

Colorful, young and dynamic design adding a touch of vitality.
Wide selection of frames for hotel receptions, lobbies,
conference rooms and any hospitality environment where high-end design is demanded.

harvest one

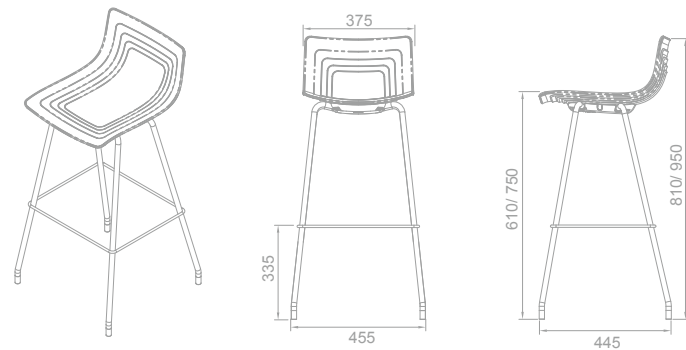


4-waves chair**High stool****4W-1H-PP**

- Dimension: W455 x D445 X H810/ 950mm, seat height 610/ 750 mm
- Chair shell: Made by 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Ø18x 2 mm thick cold rolled steel tube leg fully welded and with epoxy electrostatically powder coated finish, class A rated, 6-step water purification system coated to 80-150 micron thickness and scratch resistant.
- Glides are attached to the leg base to prevent the metal leg from scratching floor.
- Frame Finish: Black, Geen, Red ,White, Gray powder coating or chrome finish.
- Color Selection: 5 Polypropylene Standard Colour available.
- Any colour available when reaching minimum quantity requirement.
- Stackable/ non-stackable

**4-WAVES CHAIR****High stool**

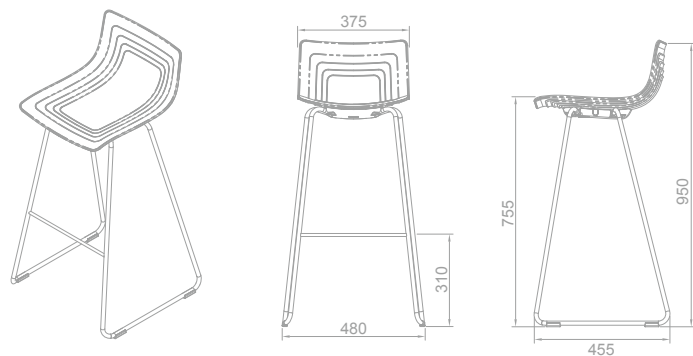
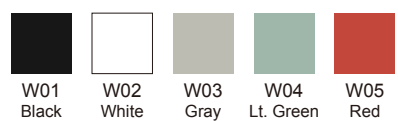
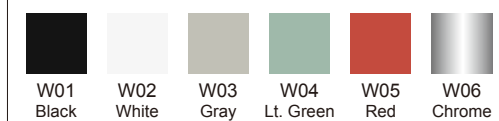
4W-1H-PP

**Shell Color****Frame Color**

4-waves chair**Sled High stool****4W-2H-PP**

- Dimension: W480 x D455 X H950mm, seat height 755mm
- Chair shell: Made by 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Ø14x 2 mm thick cold rolled steel tube leg fully welded and with epoxy electrostatically powder coated finish, class A rated, 6-step water purification system coated to 80-150 micron thickness and scratch resistance.
- Glides are attached to the leg base which prevent the metal leg from scratching floor.
- Frame Finish: Black, Green, Red ,White, Gray powder coating or chrome finish.
- Color Selection: 5 Polypropylene Standard Color available.
- Any colour available when reaching minimum quantity requirement.
- Stackable

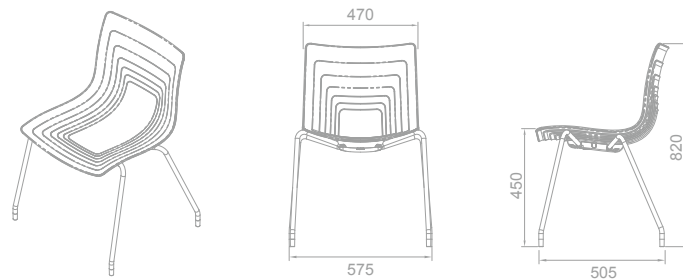
4-WAVES CHAIR
Sled base High stool
 4W-2H-PP






**Shell Color****Frame Color**







6-waves chair
Four legs chair
6W-1-PP

- Dimension: W575 x D505 X H820mm, seat height 450 mm
- Chair shell: Made by 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Ø18x 2 mm thick cold rolled steel tube leg fully welded and with epoxy electrostatically powder coated finish, class A rated, 6-step water purification system coated to 80-150 micron thickness and scratch resistance.
- Glides are attached to the leg base to prevent the metal leg from scratching the floor.
- Frame Finish: Black, Green, Red ,White, Gray powder coating or chrome finish.
- Color Selection: 5 Polypropylene Standard Color available.
- Any colour available when reaching minimum quantity requirement.
- Stackable

6-WAVES CHAIR
 Four legs chair
 6W-1-PP



Shell Color				
				
W01 Black	W02 White	W03 Gray	W04 Lt. Green	W05 Red

Frame Color					
					
W01 Black	W02 White	W03 Gray	W04 Lt. Green	W05 Red	W06 Chrome



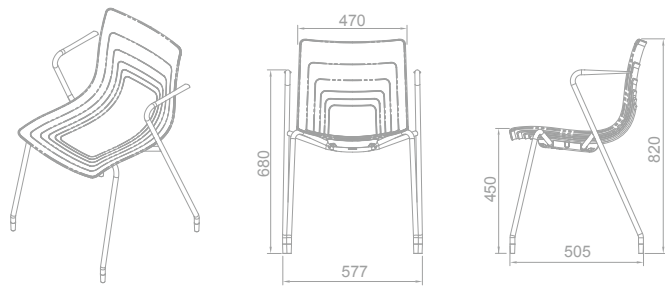
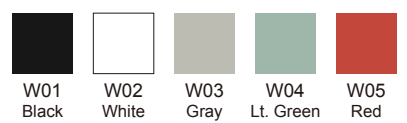
6-waves chair**Four legs chair with armrest****6W-1L-PP**

- Dimension: W577 x D505 X H820mm, seat height 450 mm
- Chair shell: Made by 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Ø18x 2 mm thick cold rolled steel tube leg fully welded and with epoxy electrostatically powder coated finish, class A rated, 6-step water purification system coated to 80-150 micron thickness and scratch resistance.
- Glides are attached to the leg base which prevent the metal leg from scratching floor.
- Frame Finish: Black, Green, Red ,White, Gray powder coating or chrome finish.
- Color Selection: 5 Polypropylene Standard Colour available.
- Any colour available with minimum quantity requirement for each order.
- Stackable

6-WAVES CHAIR

Four legs chair with armrest

6W-1L-PP

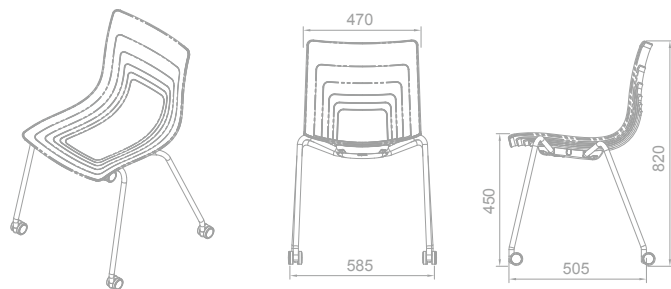
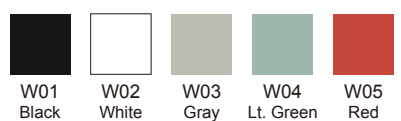
**Shell Color****Frame Color**

6-waves chair**Four legs chair with casters****6W-1C-PP**

- Dimension: W585 x D505 X H820mm, seat height 450 mm
- Chair shell: Made by 100% virgin polypropylene for high impacting resistant and weatherproof.
- Frame: Ø18x 2 mm thick cold rolled steel tube leg fully welded and with epoxy electrostatically powder coated finish, class A rated, 6-step water purification system coated to 80-150 micron thickness and scratch-resistant.
- PU/ Nylon casters for easy moving.
- Frame Finish: Black, Green, Red ,White, Gray powder coating or chrome finish.
- Color Selection: 5 Polypropylene Standard Colours available.
- Any colour available when reaching minimum quantity requirement.
- Stackable

6-WAVES CHAIR**Four legs chair with casters**

6W-1C-PP

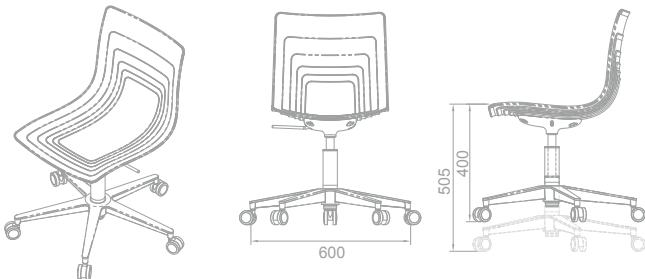
**Shell Color****Frame Color**












6-waves chair
Swivel base with casters
6W-4-PP-AP1

- Dimension: W600 x D600 X H740~845mm, seat height 400~505mm
- Lift spacing is 105 mm available along with adjustment.
- Chair shell: Made by 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Die-cast Aluminum five-star chair base + PU/ Nylon casters.
- All Steel parts are finished with an environmental-friendly electrostatic powder coating.
- Color Selection: 5 Polypropylene Standard Colours available.
- Any colour available when reaching minimum quantity requirement.



6-WAVES CHAIR
Swivel base with casters
6W-4-PP-AP1



Shell Color					Frame Color					
										
W01 Black	W02 White	W03 Gray	W04 Lt. Green	W05 Red	W01 Black	W02 White	W03 Gray	W04 Lt. Green	W05 Red	W06 Chrome



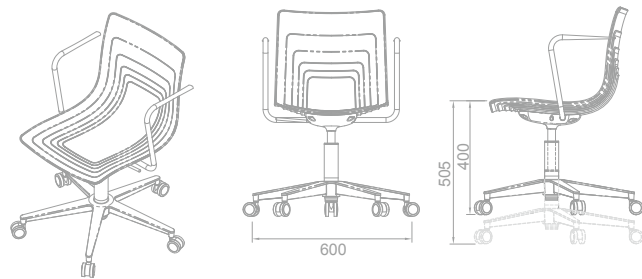
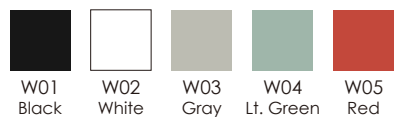
6-waves chair**Swivel base with casters and armrest****6W-4L-PP-AP1**

- Dimension: W600 x D600 X H740~845mm, seat height 400~505mm
- Lift spacing is 105mm available along with adjustment.
- Chair shell: Made by 100% virgin polypropylene for high impacting resistance and weatherproof.
- Frame: Die-cast Aluminum five-stars chair base + PU/ Nylon casters.
- All Steel parts are finished with environmental-friendly electrostatic powder coating.
- Color Selection: 5 Polypropylene Standard Colour for selection.
- Any colour available when reaching minimum quantity requirement.

**6-WAVES CHAIR**

Swivel base with casters and arm

6W-4L-PP-AP1

**Shell Color****Frame Color**